

LATCH REPLACEMENT (PH-300 shown)

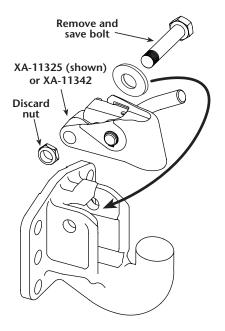


RK-02536

For PH-200, PH-300, PH-400, and PH-400-H RK-03179

For PH-200-R and PH-300-R (reverse handle)

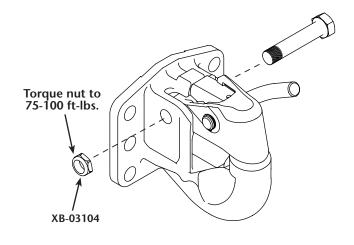
Remove nut, pivot bolt, washer and latch (discard nut).



Clean and apply Never-Seez® to entire shaft of pivot bolt (not on threads).

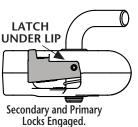


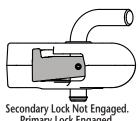
Install the new latch using existing bolt, washer, and new nut – torque nut to 75-100 ft-lbs.



Check latch for proper operation. When closed, latch dog must automatically engage under lip as shown.







Primary Lock Engaged.

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